

Procedure 7.16 - Replacing the Step-Up Pulley Belt

1. Set the on/off switch in the *off* position, then unplug the power cord from the wall outlet.

WARNING

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

2. Remove the rear cover as described in Procedure 7.1.
3. Remove the stairarm assemblies as described in Procedure 7.24.
4. Remove the crankarm assemblies as described in Procedure 7.12.
5. Remove the magnet assembly as described in Procedure 7.20.
6. Remove the input drive assembly per Procedure 7.17, steps 6-9.
7. Carefully, lay the EFX on its side. Remove the bolts that retain mounting plate for the input module and on/off switch. Swing the mounting plate away from the drive unit.
8. Remove the left and right tension bolts, locking tabs and brackets. Slide the step up pulley assembly with both the step up and input belts out of the drive unit.
9. Remove the step up pulley belt. Set the replacement step up pulley belt in its mounting position on the step up pulley assembly.
10. Set the step up pulley assembly with the step up and input belt at its mounting position in the drive unit. Replace the tensioning bolts, locking tabs and brackets removed in step 8. Thread the left and right tension bolts into the step up pulley shaft.
11. Complete the installation per Procedure 7.17, steps 10-17.